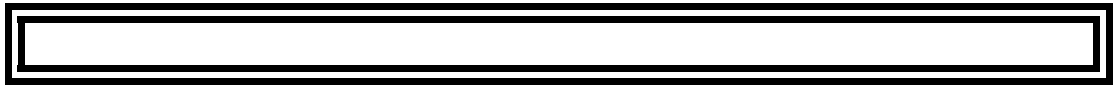


# TECHNICAL SPECIFICATIONS



## Table of Contents

<b>Sr. No.</b>	<b>Description</b>
1	DX SYSTEM.....
2	PIPING.....
3	AIR DISTRIBUTION.....
4	AIR DISTRIBUTION.....
5	INSULATION.....
6	ELECTRICAL INSTALLATION.....
7	QUALITY ASSURANCE,INSPECTION, TESTING AND COMMISSIONING.....
8	TESTING, ADJUSTING AND BALANCING.....
9	PAINTING AND FINISHES.....

### 1.4 System Description:

## **DX System – For The SBI LIFE INSURANCE**

### **1.5.1 DX System**

The proposed Demand air conditioning system for The Sbi Life Insurance is **80 TR** which shall consist of DX units,electrical panel, wiring, control wiring and earthing. All motors for air-conditioning system shall be high efficiency, suitable for 415 + 10% volts incoming power supply. All DX units shall be installed in the designated space.

DX outdoor units shall be placed on **MS structure** and provided with anti-vibratory supports. All foundations should be protected from mechanical damage by providing epoxy coated angle nosing. Seismic restraints requirement shall also be considered.

## **DX SYSTEM**

### **2.1 Scope**

The scope of this section comprises the supply, erection, testing and commissioning of DX System conforming to these specifications and in accordance with the requirements of Drawings and Schedule of quantities.

### **2.2 Type**

Unit shall be air cooled, DX air conditioner consisting of one outdoor unit dedicated to one indoor units. Each indoor unit having capability to cool independently for the requirement of designated area. All indoor units shall be provided with isolation valves so that a particular unit can be isolated and removed for servicing, while system keeps functioning in normal way.

It shall be possible to connect individual indoor unit to single outdoor system as shown in the drawings or as indicated in schedule of quantities. The indoor units connected to outdoor DX system can be of different type and also controlled individually. Following type of indoor units shall be connected to the system :

- Ceiling mounted cassette type.
- Ceiling mounted ductable type.
- Wall mounted Hi-Wall type.
- Floor mounted type.

Compressor installed in outdoor unit shall be equipped with capacity control mechanism, and capable of changing the rotating speed / mass flow rate of refrigerant by scroll engaging / dis engaging mechanism to follow variations in cooling.

The refrigerant piping between indoor units and outdoor units shall be not be extended upto 20mtrs.

Both indoor unit and outdoor unit shall be factory assembled, tested and filled with first charge of refrigerant before delivery at site.

### **2.3 Out Door Unit**

The outdoor unit shall be factory assembled, weather proof casing constructed from heavy gauge mild steel panels with powder coated finish.

In case of outdoor units with compressor, the operation shall not be disrupted with failure of any compressor.

The noise level shall not be more than 60 dB (A) at normal operation measured horizontally 1m away and 1.5 m above ground level.

The outdoor unit shall be modular in design with possible future expansions.

## 2.4 Compressor

The compressor shall be high efficiency scroll type and capable for capacity controlling. It shall change the speed / refrigerant mass flow rate in accordance to the variation in cooling load requirement. Refrigerant mass flow rate can be changed by speed modulation of compressor / mechanical control system. System shall incorporate liquid sub-cooling mechanism with liquid injection at intermediate pressure.

All outdoor units shall have multiple steps of capacity control to meet load fluctuation and indoor unit individual control. All parts of compressor shall be sufficiently lubricated. Forced lubrication may also be employed.

Oil heater shall be provided in the compressor casing.

## 2.5 Heat Exchanger

The Heat Exchanger shall be constructed with copper tubes mechanically bonded to aluminium fins to form a cross fan coil and larger surface area.

The fins shall have anticorrosion treatment for Heat Exchanger Coil. The treatment shall be suitable for areas of high pollution, moisture and salt laden air.

The casings, fans, motors etc. shall also be with anticorrosion treatment as a standard features.

The unit shall be provided with necessary number of direct driven low noise level propeller type fans arranged for vertical / horizontal discharge. Each fan shall have a safety guard.

## 2.6 Refrigerant Circuit

The Refrigerant Circuit shall include an liquid receiver /accumulator, liquid & gas shut off valves and a solenoid valve. All necessary safety devices shall be provided to ensure the safety operation of the system..

## 2.7 Safety Devices

All necessary safety devices shall be provided to ensure safe operation of the system.

Following safety devices shall be part of the outdoor unit : high pressure switch, low pressure switch, fuse, crankcase heater, fusible plug, over current protection for inverter, and short recycling guard timer.

## 2.8 Piping

All connections of Refrigerant piping shall be in high grade Copper of Refrigeration quality with Eddy Current Testing and material test Certificates.

All connections, tees, reducers etc. shall be standard make fittings.

Insulation of cold lines shall be carried out with Armaflex / K-Flex insulation sheets and tubes of appropriate thickness so that condensation does not occur.

For individual Piping 50 / 100 mm wide Aluminium Tape shall be used at joints of Piping with Bands for identification.

For outdoor piping, the finish shall be woven GRP Mat finished with coloured Epoxy paints to withstand outside ambient conditions and UV Radiation.

## **2.9 Oil Recovery System**

Unit shall be equipped with an oil recovery system to ensure stable operation with long refrigerant piping.

System shall be designed for proper oil return to compressor along with the distribution of oil to individual compressor.

The refrigerant piping shall be extended up to 100 M with 50-M level difference without oil traps.

## **2.10 Indoor Units**

Units shall be factory assembled, wired, piped and tested.

Units shall have DX coils with copper tubes and bonded aluminium fins for highly efficient heat transfer.

Units shall have Centrifugal fans for adequate amount of Air circulation and low Noise.

Units shall have inlet filters, which are easily cleanable and replaceable.

All components of Units are easily accessible for connection, repairs and maintenance.

Units shall have very low noise.

All units with Factory manufactured Units, Grills shall have auto swing feature for proper Air distribution.

All units mounted inside the ceiling shall have fans capable of sustaining duct connections, and special filters if necessary.

Visible indoor units shall have wireless remotes. Price of the same shall be included in cost of unit by default.

All indoor unit should have wireless remote system to control the temperature.

Anticorrosion treatment for avoiding corrosion of coils.

All units shall have adequate insulation or Lining to avoid condensation.

Cooling coil and refrigeration parameters shall be designed in such a way that supply air temperature shall not be less than 14°C or 1°C above room dew point temp, whichever is more. Contractor shall guarantee inside conditions with selected supply air temperature.

#### 2.10.1 Ceiling Mounted Cassette Type Unit (Multi-Flow Type)

The unit shall be ceiling mounted type. The unit shall include pre-filter, fan section and DX-coil section. The housing of the unit shall be powder coated galvanised steel. The body shall be light in weight and shall be possible to suspend from four corners.

Unit shall have a external attractive panel for supply and return air. Unit shall have four way supply air grilles on sides and return air grille in centre.

Each unit shall have high lift drain pump, fresh air intake provision (if specified), low gas level detection system and very low operating sound.

#### 2.10.2 High Wall Mounted Units

The units shall be high wall mounted type. The unit shall include pre-filter, fan section & DX-coil section. The housing of unit shall be light weight powder coated galvanised steel.

Unit shall have an attractive external casing for supply and return air.

#### 2.11 **Condensate :**

25mm dia uPVC pipes, 50mm dia PVC headers & fittings shall be used for condensate, from Evaporator Unit to drain point. The joints shall be properly sealed so that there is no water leakage. U-trap shall be provided at the end. Additional insulation drain tray shall be provided below the Evaporator Unit, if required.

##### **Mounting**

All indoor units shall be mounted with Brackets, Hangers etc. with proper size anchor Fasteners.

#### 2.12 **Electrical installation :**

For DX systems, power will be provided near outdoor unit location. HVAC Contractor to provide suitable distribution panel along with 3-phase power to outdoor units and single phase power/ three phase power to all indoor units(as per load conditions) fed by these outdoor units. Power / control cabling along with supports shall be included.

### **3    PIPING**

#### **3.0    Scope**

The scope of this section comprises the supply and laying of pipes, pipe fittings and valves, testing and balancing of all water and refrigerant piping required for the complete installation as shown on the Drawings. All piping inclusive of fittings and valves shall follow the applicable Indian Standards. All welders used for piping erection shall be well qualified (certificate should be submitted to Project Manager for approval) and shall have minimum 8 to 10 years experience.

#### **3.1    Pipe Sizes**

Pipe sizes shall be as required for the individual fluid flows. Various pipe sizes have been indicated on the Drawings, these are for Contractor's guidance only and shall not relieve contractor of responsibility for providing smooth noiseless balanced circulation of fluids.

#### **3.2    Refrigerant Piping**

- a. All refrigerant pipes and fittings shall be hard/soft drawn copper tubes and wrought copper / brass fittings suitable for connection with silver solder / phos-copper.
- b. All joints in copper piping shall be sweat joints using low temperature brazing and / or silver solder. Before jointing any copper pipe or fittings, its interiors shall be thoroughly cleaned by passing a clean cloth via wire or cable through its entire length. The piping shall be continuously kept clean of dirt etc. while constructing the joints. Subsequently, it shall be thoroughly blown out using carbon dioxide / nitrogen.
- c. Refrigerant lines shall be sized to limit pressure drop between the evaporator and condensing unit to less than 0.2 kg per sq.cm.
- d. Horizontal suction line shall be pitched towards the compressor and no reducers shall be provided for proper oil return.
- e. After the refrigerant piping installation has been completed, the refrigerant piping system shall be pressure tested using Freon mixed with nitrogen / carbondioxide at a pressure of 20 kg per sq. cm (high side) and 10 kg per sq. cm (low side). Pressure shall be maintained in the system for a minimum of 12 hours. The system shall then be evacuated to a minimum vacuum of 70 cm of mercury and held for 24 hours. Vacuum shall be checked with a vacuum gage.
- f. All refrigeration piping shall be installed strictly as per the instructions and recommendations of air conditioning equipment manufacturer.
- g. Refrigerant piping more than 20mtrs should be charged with extra refrigerant gas as per the specification .



### 3.4 Piping Installation

- a. Design Drawings indicate schematically the size and location of pipes. The Contractor, on award of the work, shall prepare detailed shop drawings, showing the cross-section, longitudinal sections, details of fittings, locations of drain valves, and all pipe supports. He must keep in view the specific openings in the building through which pipes are designed to pass.
- b. Piping shall be properly supported on, or suspended from, stands, clamps, hangers as specified and as required. The Contractor shall adequately design all the brackets, saddles, anchors, clamps and hangers and be responsible for their structural sufficiency.
- c. Pipe supports shall be of steel, adjustable for height and Zinc chromate primer coated and finish coated black. Where pipe and clamps are of dissimilar materials, a gasket shall be provided in between. Spacing of pipe supports shall not exceed the following :

Pipe size Rod Size	Spacing between supports	
Upto 12 mm	1.5 Meter	10 mm
15 to 25 mm	2.0 meter	10 mm
30 to 150 mm	2.0 meter	10 mm
Over 150 mm	2.5 meter	12.5 mm

- d. Vertical pipes passing through floors shall be plumb and parallel to wall. Pipes shall be supported adequately. U clamps with resistoflex sheet shall be provided to keep the pipe in position.
- e. Bull heading in water/refrigerant piping shall be avoided.
- f. Pipe sleeves atleast 3 mm thick, 50 mm mm larger in diameter than condenser / chilled water pipes respectively shall be provided wherever pipes pass through wall and slab. Annular space shall be filled with fibreglass and finished with retainer rings welded on the ends of the sleeve.
- g. Wherever pipes pass through the brick or masonry / slab openings, the gaps shall be sealed with **fire sealant** such as fire barrier caulks.
- h. Insulated piping shall be supported in such a manner as not to put undue pressure on the insulation. 20 gage metal sheet shall be provided between the insulation and the clamp, saddle or roller, extending atleast 15 cm on both sides of the clamp, saddles or roller.

- i. All piping work shall be carried out in a workmen like manner, causing minimum disturbance to the existing services, buildings and structure. The entire piping work shall be organized, in consultation with other agencies work, so that laying of pipes, supports, and pressure testing for each area shall be carried out in one stretch.
- j. Cut-outs in the floor slabs for installing the various pipes are indicated in the Drawings. Contractor shall carefully examine the cut-outs provided and clearly point out where the cut-outs shown in the Drawings do not meet with the requirements.
- k. The Contractor shall make sure that the clamps, brackets, clamp saddles and hangers provided for pipe supports are adequate. Piping layout shall take due care for expansion and contraction in pipes and include expansion joints where required.
- l. All pipes shall be accurately cut to the required size in accordance with relevant BIS Codes, edges bevelled and burrs removed before laying. Open ends of the piping shall be closed as the pipe is installed to avoid entrance of foreign matter. Where reducers are to be made in horizontal runs, eccentric reducers shall be used for the piping to drain freely. In other locations, concentric reducers may be used.

## **4 ELECTRICAL INSTALLATION**

### **4.0 Scope**

The scope of this section comprises of fabrication, supply, erection, testing and commissioning of Motor Control Centre (MCC), wiring and earthing of all air-conditioning equipment, components and accessories.

### **4.1 General**

All motor control centres shall be suitable for operation on 3 Phase/1 phase, 415/240 volts, 50 cycles, 4 wire system with neutral grounded at transformer. All MCCs shall be CPRI tested design and manufactured by a approved manufacturer. CPRI certificate shall be made available.

MCCs shall comply with the latest Relevant Indian Standards and Electricity Rules and Regulations and shall be as per IS-13947-1993. MCCs / starter panels for outdoor equipment shall be suitable for outdoor duty application.

### **4.2 Constructional Features**

The Motor Control Centre (MCC) shall be of 2 mm thick sheet steel cabinet and suitable for indoor installation, dead front, floor mounting/wall mounting type and shall be form 3b construction. The Distribution panels shall be totally enclosed, completely dust and vermin proof and shall be with hinged doors and folded covers, Neoprene gasket, padlocking arrangement and bolted back. All removable/ hinged doors and covers shall be grounded by flexible standard connectors. MCC shall be suitable for the climatic conditions as specified in Special Conditions. Steel sheets used in the construction of panels shall be 2 mm thick and shall be folded and braced as necessary to provide a rigid support for all components. Joints of any kind in sheet metal shall be seam welded, all welding, slag shall be rounded off and welding pits wiped smooth with plumber metal. The general construction shall confirm to IS-8623-1977 (Part-1) for factory built assembled switchgear & control gear for voltage upto and including 1100 V AC.

All MCCs/panels and covers shall be properly fitted and square with the frame, and holes in the panel correctly positioned. Fixing screws shall enter into holes tapped into an adequate thickness of metal or provided with wing nuts. Self threading screws shall not be used in the construction of Distribution panels. A base channel of 75 mm x 40 mm x 5 mm thick shall be provided at the bottom for floor mounted panels. Minimum **operating** clearance of 275 mm shall be provided between the floor of panels and the lowest operating height.

The MCC shall be of adequate size with a provision of spare feeders as per single line diagram. Feeders shall be arranged in multi-tier. Knockout holes of appropriate size and number shall be provided in the Motor Control Centre in conformity with the location of cable/conduit connections. Removable sheet steel plates shall be provided at the top to make holes for additional cable entry at site if required.

Every cabinet shall be provided with Trifoliate or engraved metal name plates. All panels shall be provided with circuit diagram mounted on inside of door shutter protected with Hylam sheet. All live accessible connections shall be shrouded and minimum clearance between phase and earth shall be 20 mm and phase to phase shall be 25 mm.

#### **4.3 Wiring System**

All L T power cabling between MCC and motors shall be carried out with 1100 volts grade PVC insulated, overall PVC sheathed aluminium conductor armoured cables above 25 sq.mm size, where as all cables below 25 sq.mm. size shall be of copper conductor. Cables shall be sized by applying proper derating factor. All control wiring shall be carried out by using PVC insulated copper conductor wires in conduits. Minimum size of control wiring shall be 1.5 sq mm. Minimum size of conductor for power wiring shall be 4 sq. mm 1100 volts grade PVC insulated copper conductor wires in conduit.

#### **4.4 Circuit Compartment**

All components for each feeder shall be housed in a separate compartment and shall have steel sheets on top and bottom of compartment. Sheet steel hinged lockable door shall be duly interlocked with the breaker in the "ON" position. Safety interlocks shall be provided to prevent the breaker from being drawn-out when the breaker is in 'ON' position. The door shall not form an integral part of the draw-out portion of the panel. Sheet steel barriers shall be provided between the tiers in a vertical section.

All MCCs shall be provided with feeders of appropriate capacity as per Single Line Diagram. All MCCs shall be completely factory wired, ready for connection. All the terminals shall be of proper current rating and sized to suit individual feeder requirements. Each circuit shall be clearly numbered from left to right to correspond with wiring diagram. All the switches and circuits shall be distinctly marked with a small description of the service installed.

Continuous earth bus sized for prospective fault current shall be provided with arrangement for connecting to station earth at two points. Hinged doors/ frames shall be connected to earth through adequately sized flexible braids.

#### **4.5 Instrument Accommodation**

Adequate space shall be provided for accommodating instruments, indicating lamps, control contactors and control MCBs. These shall be accessible for testing and maintenance without any danger of accidental contact with live parts of the circuit breaker and bus bar 'ON' lamps shall be provided on all outgoing feeders.

#### **4.6 Miniature Circuit Breaker (MCB)**

Miniature Circuit Breaker shall comply with IS-8828-1996/IEC898-1995. Miniature circuit breakers shall be quick make and break type for 240/415 VAC 50 Hz application with magnetic thermal release for over current and short circuit protection. The breaking capacity shall not be less than 10 KA at 415 VAC. MCBs

shall be DIN mounted. The MCB shall be Current Limiting type (Class-3). MCBs shall be classified (B,C,D ref IS standard) as per their Tripping Characteristic curves defined by the manufacturer. The MCB shall have the minimum power loss (Watts) per pole defined as per the IS/IEC and the manufacturer shall publish the values. MCB shall ensure complete electrical isolation & downstream circuit or equipment when the MCB is switched OFF.

The housing shall be heat resistant and having a high impact strength. The terminals shall be protected against finger contact to IP20 Degree of protection. All DP, TP, TPN and 4 Pole miniature circuit breakers shall have a common trip bar independent to the external operating handle.

#### 4.7 Conduits

Conduits and Accessories shall conform to latest edition of Indian Standards IS-9537 part 1 & 2. 16/14 (16 gauge upto 32mm diameter & 14 gauge above 32 mm diameter) gauge screwed GI or MS conduits as specified on schedule of quantities shall be used. Joints between conduits and accessories shall be securely made by standard accessories, as per IS-2667, IS-3837 and IS-5133 to ensure earth continuity. All conduit accessories shall be threaded type only.

Only approved make of conduits and accessories shall be used.

Conduits shall be delivered to the site of construction in original bundles and each length of conduit shall bear the label of the manufacturer.

**Note. :** Whatever materials required to be billed by the Contractor should come on site with proper Challan Numbers and quantity mentioned in each such Challan..

Maximum permissible number of 1100 volt grade PVC insulated wires that may be drawn into metallic Conduits are given below :

Size of wires Nominal Cross section Area (Sq. mm.)	Maximum number of wires within conduit size(mm)				
	20	25	32	40	50
1.5	5	10	14	--	--
2.5	5	8	12	--	--
4	3	7	10	--	--
6	2	5	8	--	--
10	--	3	5	6	--
16	--	2	3	6	6
25	--	--	2	4	6
35	--	--	--	3	5

Maximum permissible number of 1100 volt grade PVC insulated wires that may be drawn into rigid non metallic or PVC Conduits are given below :

Size of wires Nominal Cross section Area (Sq. mm.)	Maximum number of wires within conduit size(mm)				
	20	25	32	40	50

1.5	7	12	16	--	--
2.5	5	10	14	--	--
4	4	8	12	--	--
6	3	6	8	--	--
10	--	4	5	6	--
16	--	3	3	6	6
25	--	--	2	4	6
35	--	--	--	3	5

#### 4.8 Cables

The MV cables shall be cross linked polyethylene (XLPE) insulated PVC inner sheathed and HR PVC / FRLS PVC outer sheath of 1100 volts grade as asked for in the schedule of quantities. Cables upto 16 sq.mm shall be with copper conductor and 25 sq.mm and above shall be with aluminium conductor and suitable for laying in trenches, ducts, and on cable trays as required. M.V. Cables shall be termite resistant. Cable glands shall be double compression glands. Control cables and indicating panel cables shall be multi core PVC insulated copper conductor and armoured cables.

#### 4.9 Cable Laying

Cables shall be laid by skilled and experienced workmen using adequate rollers to minimize stretching of the cable. The cable drums shall be placed on jacks before unwinding the cable. Great care shall be exercised in laying cables to avoid forming kinks.

#### 5.0 Laying of Cables on Cable Trays

The relative position of the cables, laid on the cable tray shall be preserved and the cables shall not cross each other. At all changes in direction in horizontal and vertical planes, the cable shall be bent smooth with a radius as recommended by the manufacturer's. All cables shall be laid with minimum one diameter gap and shall be clamped at every metre to the cable tray. Cables shall be tagged for identification with aluminum tag and clamped properly at every 20M. Tags shall be provided at both ends and all changes in directions both sides of wall and floor crossings. All cable shall be identified by embossing on the tag the size of the cable, place of origin and termination.

All cables passing through holes in floor or walls shall be sealed with fire retardant Sealant and shall be painted with fire retardant paint upto one meter on all joints, terminations and both sides of the wall crossings by "VIPER CABLE RETARD".

## **6            QUALITY ASSURANCE,INSPECTION, TESTING AND COMMISSIONING**

### **Scope**

The following quality assurance, inspection, testing and commissioning procedures shall be required to be carried out upon award of work.

- I.        Provide quality assurance program (QAP), works quality assurance program (WQAP), field quality assurance program (FQAP) and quality plan.
- II.       Tests at manufacturer's works.
- III.      Perform site tests and commissioning.

### **Submittals**

- I.        After award of work following information shall be submitted.
  - a.        Quality Assurance Program (QAP)
  - b.        Works Quality Assurance programme (WQAP)
  - c.        Field Quality Assurance Programme (FQAP)
- II.       For inspection and testing, submit inspection and testing procedures, programme, record sheets applicable at each hold point.
- III.      After completion of testing, submit test records, packaging, transportation and storage instructions and methods.
- IV.      For site installation and commissioning, submit installation methods or procedures, notification and procedures for precommission and commissioning.
- V.       After commissioning, submit site test records, as-built drawings, manufacturer's operation maintenance manuals and list of recommended spares and tools.

### **Quality Assurance Concept And Control**

- I.        Minimum requirements for establishing and implementing a quality assurance programme shall be applied to all aspects of the work necessary for carrying out the contract. Quality assurance shall extend to material parts, components, systems and services as a means of obtaining and sustaining the reliability of critical items, operating performance, maintenance and safety.
- II.       Acceptance of the Contractor's quality assurance programme does not relieve the Contractor's obligation to comply with the requirement of the contract document. If the programme is found to be ineffective, then the Owner's site representative reserves the right to request for necessary revisions of the programme.

- III. The Contractor is required to produce readily identifiable documentary evidence covering the extent and details of both his own and his sub contractor's quality assurances system as follows :
  - a. Quality Assurance Program (QAP)
  - b. Works Quality Assurance programme (WQAP)
  - c. Field Quality Assurance Programme (FQAP)
  - d. Quality Plan.
- IV. These documents shall be prepared separately and submitted to the Owner's site representative at the time of starting the work.
- V. Quality Plan and Manual shall be prepared by the Contractor for all items and services to be supplied, after the contract has been placed, but before commencement of fabrication, and shall be subject to evaluation and acceptance by the Owner's site representative before start of work.

#### **Quality Assurance Manual (QAM)**

- I. The QAM shall be a general comprehensive document outlining the Contractor's basic organization, policies and procedures. The information to be given in the QAM shall include but not limited to :
  - a. Quality Policy.
  - b. Quality Assurance Programme
  - c. Organisation Structure showing inter relationships.
  - d. Functional responsibilities and levels of authority.
  - e. Lines of communication.
  - f. Customer relations.
  - g. Laboratory Facilities.

#### **Works Quality Assurance Programme (WQAP)**

- I. The WQAP shall identify the Contractor's Quality Assurance Programme at works applicable throughout all phases of Contract performance, including design, procurement, manufacture, inspection and testing. It shall identify each of the programme elements to be designed, developed, executed and maintained by the Contractor for the purpose of ensuring that all supplies and services comply with this specifications.
- II. The information to be given under this programme shall include but not limited to :
  - a. Organisation and Responsibility.
  - b. Contract Review.



- c. Design and Document Control.
- d. Procurement Control.
- e. Production Control.
- f. Control on Sub-contractors.
- g. In-process Quality Control and Traceability.
- h. Inspection and Testing.
- i. Control of Non-conformances.
- j. Corrective Action.
- k. Control of Inspection, Measuring and Test Equipment.
- l. Handling, Storage, Packaging and Delivery.
- m. Records.
- n. Quality Audits.
- o. After - Sales Servicing.

#### **Field Quality Assurance Programme (FQAP)**

- I. This programme shall identify the Contractor's Quality Assurance Programme at site applicable throughout site construction, erection and commissioning. It is the underlying philosophy that the quality built into the product at works shall be maintained throughout the construction and commissioning stages.
- II. While, in principle, the FQAP shall include the items discussed in WQAP, it shall, however, be approached differently to take into account site conditions.
- III. The FQAP shall include, but not limited to the following information :
  - a. Organisation and responsibility.
  - b. Control of Drawings and Documentation.
  - c. Product Checklist.
  - d. Control and Traceability of Purchased materials and services.
  - e. Receipt Inspection of materials at site.
  - f. Material Storage Control.

- g. Inspection and Examination Procedures.
- h. Control of Painting and Insulation Works.
- i. Pre-commissioning.
- j. Commissioning.
- k. Control of Non-conformances.
- l. Corrective Action.
- m. Control of Inspection, Measuring and Test Equipment.
- n. Records.
- o. Completion Documents.
- p. List of recommended spares and tools.
- q. Personal Training.
- r. Servicing during Defects Liability Period.

#### **Quality Plan**

- I. The contractor shall be required to prepare manufacturing and construction/erection quality plans for all equipment items and services. The quality plan shall also define the involvement of Owner's site representative in the inspection and test programmes.
- II. The Quality Plan shall incorporate as appropriate :
  - a. Charts indicating flow of materials, parts and components through manufacturing quality control inspection and test to delivery and erection.
  - b. The charts shall indicate the location of hold points for quality control, inspection and test beyond which manufacture shall not continue until the action required by the hold point is met, and the documentation required is generated.
  - c. The control documents associated with each hold point, i.e. drawings, material, specification, Works Process Schedule (WPS), Process Quality Records (PQR), quality control methods and procedures and acceptance standards.

### **Site Quality Control Section**

- I. The Contractor's Quality Control (Q.C.) section shall be headed by an experienced Quality Control Engineer. He shall be assisted by other supervisors. The section shall be an independent one, reporting to the contractor's Site Manager only on administrative matters, but otherwise under full control by the Contractor's Corporate Quality System Management.
- II. The Contractor's Q.C. Section shall liaise closely with the Owner's site representative in charge of Quality Assurance/Quality Control, and to whom it shall give fullest cooperation. It is the underlying principle of this contract document that while the Contractor's Q.C. Engineer implements the Contractor's Quality Programme, the adequacy and effectiveness of that implementation shall be audited by the Owner's site representative whose recommendations on improving or maintaining quality shall be acted upon promptly by the Contractor's Q.C. Section.

### **Inspection And Testing**

- I. All equipment and components supplied may be subjected to inspection and tests by the Consultant/ Owner's site representative during manufacture, erection/installation and after completion. The inspection and tests shall include but not be limited by the requirements of this contract document. Prior to inspection and testing, the equipment shall undergo pre-service cleaning and protection.
- II. Tenderers shall state and guarantee the technical particulars listed in the Schedule of Technical Data. These guarantees and particulars shall be binding and shall not be varied without the written permission of the Owner's site representative.
- III. No tolerances shall be allowed other than the tolerances specified or permitted in the relevant approved Standards, unless otherwise stated.
- IV. If the guaranteed performance of any item of equipment is not met and / or if any item fails to comply with the specification requirement in any respect whatsoever at any stage of manufacture, test or erection, the Owner's site representative may reject the item, or defective component thereof, whichever he considers necessary; and after adjustment or modification as directed by the Owner's site representative, the contractor shall submit the item for further inspection and /or test.
- V. The approval of the Owner's site representative of inspection and/or test results shall not prejudice the right of the Owner's site representative to reject an item of equipment if it does not comply with the contract document when erected, does not or prove completely satisfactory in service.

- VI. The Contractor shall be responsible for the timely transmission of the relevant and appropriate sections of the contract document to manufacturers and sub-contractors for the proper execution of all tests at their works as per contract specifications.

#### **Tests At Manufacturer's Works**

- I. All tests to be performed during manufacture, fabrication and inspection shall be agreed with the Consultant/ Owner's site representative prior to commencement of the work. The Contractor shall prepare the details of the schedule and submit these to the Consultant/ Owner's site representative for approval. It must be ensured that adequate relevant information on the design code/standard employed, the manufacture /fabrication/assembly procedure and the attendant quality control steps proposed are made available to the Consultant/Owner's site representative who will mark in the appropriate spaces his intention to attend or waive the invited tests, or inspections. Contractor shall arrange inspection and factory witness test for centrifugal, screw chiller and vapour absorption chiller/vrf system.
- II. A minimum of twenty-one days' notice of the readiness of equipment for test or inspection shall be provided to the Owner's site representative by the Contractor (whether the tests be held at the Contractor's or Sub-contractor's works). The subject items should remain available for Owner's site representative inspection and test up to a minimum 10 days beyond the agreed date of witnessing the test. Every facility in respect of access, drawings, instruments and manpower shall be provided by the Contractor and sub-contractor to enable the Owner's site representative to carry out the necessary inspection and testing of the Plant.
- III. No plant shall be packed, prepared for shipment, or dismantled for the purpose of packing for shipment, unless it has been satisfactorily inspected, all tests called for have been successfully carried out in the presence of the Owner's site representative or approved for shipment, or alternatively inspection has been waived.
- IV. Functional electrical, mechanical and hydraulic tests shall be carried out on completed assemblies in the works. The extent of these tests and method of recording the results shall be submitted to, and agreed by, the Owner's site representative in sufficient time to enable the tests to be satisfactorily witnessed, or if necessary for any changes required to the proposed programme of tests to be agreed.
- V. The Consultant/Owner's site representative reserves the right to visit the Manufacturer's works at any reasonable time during fabrication of equipment and to familiarize himself with the progress made and the quantity of the work to date.
- VI. Within 30 days of completion of any tests, triplicate sets of all principal test records, test certificates and correction and performance curves shall be supplied to the Owner's site representative.

- VII. These test records, certificates and performance curves shall be supplied for all tests, whether or not they have been witnessed by the Owner's site representative or not. The information given on such test certificates and curves shall be sufficient to identify the material or equipment to which the certificate refers and should also bear the Contract reference title.
- VIII. When all equipment has been tested, the test certificates from all works and site tests shall be compiled by the Contractor into volumes and bound in an approved form complete with index and four copies of each volume shall be supplied to Consultant/ Owner's site representative.
- IX. Stage wise inspection of equipment in factory is waived.

#### **Performance Tests At Manufacturer's Works**

- I. All equipment may be subjected to routine performance tests at the Manufacturer's Works in accordance with the relevant ANSI, ASME, ASTM, BIS standard including operating tests of complete assemblies to ensure correct operation of apparatus and components.
- II. Pumps, fans, compressor, and other rotating equipment shall be given full load tests, and run to 15% overspeed for 5 minutes to check vibration. Main and auxiliary gear boxes shall be subjected to shock load tests and a six-hour endurance run at rated speed and maximum torque.
- III. The Contractor shall submit single line diagrams including the layout of the Plant together with the location of test instrumentation and the principal dimensions of the layout. All calculations to derive performance data shall be made strictly in accordance with format given in the approved standards. Any alterations or deviations from the approved standard test layout or formulae shall be subjected to the prior approval of the Owner's Site Representative.
- IV. The performance test shall be conducted over the full operating range of the pump to a closed valve condition and a minimum of five measurement points covering the full range shall be taken. Curves indicating Quantity vs. Head, Quantity vs. Power absorbed, and Quantity vs. Pump efficiency shall be provided. In addition a curve of the NPSH required vs. Quantity shall be provided except when the suction conditions do not require this test. Any proposal for the omission of this test shall be to the approval of the Consultant/ Owner's site representative.
- V. On completion of the tests the Contractor shall submit a report showing the test results obtained together with the curves corrected to the site operating conditions.

## 7 TESTING, ADJUSTING AND BALANCING

### Scope

- a. Testing, adjusting and balancing of heating, ventilating and air-conditioning systems at site.
- b. Testing, adjusting and balancing of exhaust system at site.

Comply with current editions of all applicable practices, codes, methods of standards prepared by technical societies and associations including :

ASHRAE : 2007 HVAC Application.

SMACNA : Manual for the Balancing and Adjustment of air distribution system.

### Performance

- a. Verify design conformity.
- b. Establish fluid flow rates, volumes and operating pressures.
- c. Take electrical power readings for each motor.
- d. Establish operating sound and vibration levels.
- e. Adjust and balance to design parameters.
- φ. Record and report results as per the formats specified.

### Definitions

- a. Test : To determine quantitative performance of equipment.
- β. Adjust : To regulate for specified fluid flow rates and air patterns at terminal equipment (e.g. reduce fan speed, throttling etc.)
- c. Balance : To proportion within distribution system (submains, branches and terminals) in accordance with design quantities.

### Testing, Adjusting And Balancing (TAB) Procedures

The following procedures shall be directly followed in TAB of the total system.

Before commencement of each one of the TAB procedure explained hereunder, the contractor shall intimate the PMC about his readiness to conduct the TAB procedures in the format given in these specifications.

**Scope**

The scope of this section comprises of colour scheme required for each piece of equipment

**Colour Scheme**

<u>Description</u>	<u>Standard Colour &amp; Reference</u>	<u>Lettering Colouring</u>
Air Conditioning Duct Work (Plant Rooms)	BSS 111 Pale Blue	Black
Ventilation Duct Duct Work (Plant Rooms)	BSS 111 Pale Blue	Black
Conditioner Casings, Air Handling Units, Filter Plenums	BSS 111 Pale Blue	Black
Electrical (Conduit Ducts and Motors )	BSS 557 Light Orange	Black
Chilled Water Pipe	Jade Green	Black
Drains	Black	White
Vents	White	Black
Fans	BSS 111 Pale Blue	Black
Valves and Pipe Line Fittings	White with black handles	Black
Beltquards	Black and yellow diagonal stripes (45 25 mm wide)	
Switchboards - exterior - interior	BS 366 Light Beige White	
Machine Bases, Inertia Bases and Plinths	Charcoal Grey	